

## ABSTRACT

**[0073]** A process for the production of a tubular holder for vacuum test tubes and the holder obtained therefrom. The process includes the steps of inserting a straight needle into the holder and the subsequent bending of the needle, so that the outer end of the needle is first connected to the edge of a slanted support wall extending from the casing and has a terminal portion aligned with a side wall of the casing, thus facilitating the insertion of the needle into the vein of a patient. The new disposable holder is particularly useful for blood sampling because it provides for the alignment of the needle with respect to the patient's vein.